



# Collins Aerospace

## **Production Controller - Banbury**

Collins Aerospace is a leader in technologically advanced and intelligent solutions for the global aerospace and defence industry. Created in 2018 by bringing together Rockwell Collins and UTC Aerospace Systems, Collins Aerospace has the capabilities, comprehensive portfolio and expertise to solve customers' toughest challenges and to meet the demands of a rapidly evolving global market.

The high quality products we design, test and produce in our Mechanical Systems help millions of passengers reach their destinations safely – every day! From landing systems and actuation to propellers, flight controls and hoist and winch – the products we manufacture work together behind the scenes to enhance the overall flight experience. We delight our customers with superior products and best-in-class service. Our global team is committed to continuous improvement – we work hard to make our solutions lighter-weight, stronger and more technically advanced, so that plane travel can be safer, more affordable and more sustainable in the years to come. We are looking for the best and brightest to fly and land with us!

Collins Aerospace makes modern flight possible. Of course, that wouldn't be possible without the capabilities and technologies of our organization, as well as our engineers – a highly skilled, accomplished network that spans more than 180 sites, 24 countries and 6 Strategic Business Units (SBUs).

Our industry-leading experts are setting the standards for the aerospace industry and paving the way for the future. But as new challenges present themselves, we need fresh, creative and motivated minds to overcome these hurdles, help us break barriers and achieve new levels of innovation. Do you have what it takes to join a global, diverse organization that doesn't shy away from big opportunities? If so, we invite you to join our ranks and create the next generation of aerospace technologies.

Together, we will nurture an engineering culture that values intellectual curiosity, risk takers and integrity. A place where we will challenge ourselves, our teams, and the status quo and where we will work to find a way – the right way – to achieve what others can only dream of.

As a Production Controller you will be aligned to one of the key Value Streams at CTG, Banbury, ensuring that optimum use is made of production equipment, labour and materials to satisfy customer demand in a timely manner and maintain designated buffer levels through effective use of the MRP system. You will be accountable for production planning and scheduling for an identified portfolio of value-stream part numbers, operating effective relationships across multi-functional teams to ultimately satisfy customer demand requirements, supported by robust load and capacity planning and optimal inventory holding.

### **As a Production Controller you will:**

- To maintain visibility of Customer demand via Customer portals and SAP/MRP and proactively work to smooth volumes and product mix to improve production efficiency.
- To ensure that the process for Customer order acceptance is followed, integrating with the Sales, Inventory and Operational Process (SIOP) to lead, create and buy-off a strategic Master Production Schedule (MPS) for their value-stream portfolio of parts in support of customer demand
- Reinforce the MPS created through supporting medium to long-term load and capacity resource planning for the value stream (accounting for both labour and machine requirements)
- Support short-term load and capacity resource planning for the value stream (accounting for both labour and machine requirements), identifying risks for scheduling of the production plan
- Work closely with the SIOP team to understand any new demand changes outside of the SIOP process, while working to maintain MPS signal stability
- Monitor MPS adherence and work with the value-stream to address improved adherence as required
- Create and manage the “frozen” planned production schedule on a daily basis, balancing the release of value-stream works orders in line with MPS requirements, supply-chain input and available capacity
- Maintain and manage the production plan scheduling activities in line with ERP principles, including the generation of a winding plan for the composite products which must look a minimum of one week ahead and be optimised for mix/output
- Drive and maintain status against buffer and recovery plans, including maintaining associated Lines of Balance and WIP status
- Review and address on a weekly basis the risks associated with scheduling the production plan that otherwise would be unacceptable without mitigation
- Manage the production plan escalation process when a sustained deviation from plan occurs, and manage the subsequent shortage reporting, recovery planning and communication with the customer
- Set appropriate value-stream delivery priorities as required, providing clear line of sight to customer requirements
- Collaborate with the supply-chain for material availability to meet requirements of the plan and manage material supply exceptions accordingly
- Support ERP reviews and drive related actions with timely escalation as required
- Support planning of inventory across the value-stream and manage plan adherence, ensuring optimal and affordable inventory levels are maintained against the plan, latest estimates and PFEP's (Plan for Every Part)
- Manage the cycle count process activities and drive adherence to business targets for both quantity and value counts
- Support cell continuous improvement activities for planning, control, inventory, delivery, lead-times and cell designed control systems
- Support and contribute to the ACE and Standard Factory journey for the value-stream to achieve the best-in-class status

### **You will bring to the role:**

- Experience of production, inventory and load and capacity planning
- Advanced Excel skills
- Experience using ERP Systems, preferably SAP
- An understanding of lean techniques employed within a manufacturing environment
- An understanding of shop floor planning employed within a manufacturing environment

- Strong customer focus, interpersonal and influencing skills
- Resilient in the pursuit of good performance under pressure
- Good organisational and time management skills with a strong attention to detail
- Highly motivated and able to assert self within team environment
- Problem solving techniques and ability to work on own initiative

As part of the legal requirement to comply with international trade controls, we require all candidates to successfully complete a Baseline Personnel Security Standard (BPSS) check including criminal record checks. In addition we will check the identity of all employees against various government denied party lists prior to making a formal offer of employment.

**To apply for this role please click on the following link:**

<https://jobs.utcaerospacesystems.com/>